

View Online at <https://aerobasegroup.com/nsn/5320-01-449-1002>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.723 inches and 0.763 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2641 inches and 0.2651 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.399 inches

**Grip Length:**

Between 0.313 inches and 0.375 inches

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740 or steel comp 4340

**Material Specification:**

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas4452 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A528u0

**Mil-std (military Standard):**

Mil-s-6049 spec.