

View Online at <https://aerobasegroup.com/nsn/5320-01-449-4431>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.015 inches and 1.025 inches

**Head Style:**

Flush countersunk

**Hole Diameter:**

Between 0.0947 inches and 0.0967 inches

**Shoulder Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shoulder Length:**

Between 0.5611 inches and 0.5690 inches

**Shank Diameter:**

Between 0.2410 inches and 0.2440 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 0.358 inches and 0.365 inches

**Hole Depth:**

Between 0.130 inches and 0.150 inches

**End Application:**

F-15s

**Grip Length:**

Between 0.620 inches and 0.630 inches

**Thread Size:**

0.2500 inches

**Countersink Angle:**

Between 99.5 degrees and 100.5 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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