

View Online at <https://aerobasegroup.com/nsn/5320-01-449-5327>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.945 inches and 0.955 inches

**Head Style:**

Flush countersunk

**Hole Diameter:**

Between 0.0791 inches and 0.0806 inches

**Shoulder Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shoulder Length:**

Between 0.5751 inches and 0.5830 inches

**Shank Diameter:**

Between 0.1810 inches and 0.1840 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 0.265 inches and 0.272 inches

**Hole Depth:**

Between 0.115 inches and 0.135 inches

**End Application:**

F-15s

**Grip Length:**

Between 0.620 inches and 0.630 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Countersink Angle:**

Between 99.5 degrees and 100.5 degrees

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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