

View Online at <https://aerobasegroup.com/nsn/5320-01-449-5327>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.945 inches and 0.955 inches

Head Style:

Flush countersunk

Hole Diameter:

Between 0.0791 inches and 0.0806 inches

Shoulder Diameter:

Between 0.1890 inches and 0.1895 inches

Shoulder Length:

Between 0.5751 inches and 0.5830 inches

Shank Diameter:

Between 0.1810 inches and 0.1840 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.265 inches and 0.272 inches

Hole Depth:

Between 0.115 inches and 0.135 inches

End Application:

F-15s

Grip Length:

Between 0.620 inches and 0.630 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.1900 inches

Countersink Angle:

Between 99.5 degrees and 100.5 degrees

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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