

View Online at <https://aerobasegroup.com/nsn/5320-01-450-6586>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Brown

**Fastener Length:**

0.838 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

Between 0.217 inches and 0.218 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.322 inches and 0.330 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

F/a-18 aircraft

**Grip Length:**

Between 0.433 inches and 0.443 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

(inavy) pin, rivet, fluted threads - shear, 100 degree c'sunk, hex point drive, 0.0312 oversize, cres (125 ksi fsu)

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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