

View Online at <https://aerobasegroup.com/nsn/5320-01-450-6594>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.063 inches and 1.083 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.094 inches and 0.096 inches

Shank Diameter:

0.280 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.414 inches and 0.424 inches

Lubrication:

Cetyl alcohol

End Application:

F/a-18 aircraft

Grip Length:

Between 0.683 inches and 0.693 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Pin, rivet, fluted threads - shear 100 degree c'sunk, hex point drive, .0312 oversize, cres (125 ksi fsu)

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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