

View Online at <https://aerobasegroup.com/nsn/5320-01-450-7821>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.945 inches and 0.965 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.2177 inches and 0.2182 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3223 inches and 0.3306 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.620 inches and 0.630 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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