

View Online at <https://aerobasegroup.com/nsn/5320-01-450-8048>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.008 inches and 1.028 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.2177 inches and 0.2182 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.3223 inches and 0.3306 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.683 inches and 0.693 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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