

View Online at <https://aerobasegroup.com/nsn/5320-01-452-0788>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.948 inches and 0.968 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.122 inches and 0.142 inches

Shank Diameter:

Between 0.2646 inches and 0.2651 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.557 inches and 0.567 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Per hi-shear specification 294 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0