

View Online at <https://aerobasegroup.com/nsn/5320-01-453-7777>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Fastener Length:**

Between 1.020 inches and 1.040 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.2966 inches and 0.3016 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.620 inches and 0.630 inches

**Min. Tensile Strength (psi):**

2000 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Powder blast top of head, color black on thread end

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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