

View Online at <https://aerobasegroup.com/nsn/5320-01-453-9978>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.512 inches and 0.518 inches

**Collarheight:**

Between 0.652 inches and 0.672 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.314 inches and 0.325 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.3125 inches

**Collar Style:**

Threaded (break off) type

**Special Features:**

Color violet to purple; 1/16 inch grip variation tension application

**Material:**

Steel comp 303se

**Material Specification:**

Astm a582 assn standard single material response or ams 5640 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416.Ty2.Cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A530g0