

View Online at <https://aerobasegroup.com/nsn/5320-01-454-6931>

**Fastener Length:**

Between 0.450 inches and 0.470 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Drive pin

**Head Major Diameter:**

0.305 inches

**Expansion Device:**

Drive stem-type h

**Grip Length:**

Between 0.415 inches and 0.478 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 630 or steel comp 631

**Material Specification:**

Ams 5643 assn standard 1st material response or ams 5678 assn standard 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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