

View Online at <https://aerobasegroup.com/nsn/5320-01-457-5611>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Green

**Fastener Length:**

Between 0.6365 inches and 0.6375 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.3765 inches and 0.3813 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.3075 inches and 0.3175 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Grit blast top of head

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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