

View Online at <https://aerobasegroup.com/nsn/5320-01-457-6254>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.075 inches

Head Style:

Flush countersunk

Width Between Flats:

0.0947 inches

Shank Diameter:

0.2797 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.5018 inches

Grip Length:

0.630 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Hi-kote 2 solid film lube per hi-shear spec.292 with color yellow on thread end, grit blast top of head only and cetyl alcohol lube per hi-shear specification 305

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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