

View Online at <https://aerobasegroup.com/nsn/5320-01-459-4591>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.511 inches and 1.531 inches

Head Style:

Err-090

Head Height:

Between 0.080 inches and 0.090 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 1.120 inches and 1.130 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

95000 double pounds per square inch

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Per hi-shear specification no. 294 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0