# NSN 5320-01-460-9641

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**Thread Class:** 

3a

**Thread Direction:** 

**Right-hand** 

### Fastener Length:

Between 0.503 inches and 0.523 inches

#### Head Style:

Err-090

#### Head Height:

Between 0.010 inches and 0.015 inches

#### Width Between Flats:

Between 0.104 inches and 0.119 inches

#### Shank Diameter:

Between 0.1890 inches and 0.1895 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

#### Head Minor Diameter:

Between 0.282 inches and 0.295 inches

#### **Countersink Height:**

Between 0.069 inches and 0.076 inches

#### Lubrication:

Cetyl alcohol

#### **End Application:**

C-17

#### Grip Length:

Between 0.1825 inches and 0.1925 inches

#### Thready Qty Per Inch (tpi):

32

# Thread Size:

0.190 inches

## Shear Strength:

5380 double pounds per square inch

## **Countersink Angle:**

100.0 degrees

# Product Name:

Pin-rivet, threaded

# Material:

Titanium alloy uns r56400

# Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

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Surface Treatment:

Aluminum

### Surface Treatment Specification:

Hi-shear spec.No.29 (hi-kote 1 only) mfr ref single treatment response

## **Thread Series Designator:**

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0