

View Online at <https://aerobasegroup.com/nsn/5320-01-462-2919>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.010 inches and 1.030 inches

Head Style:

Err-090

Width Between Flats:

Between 0.095 inches and 0.097 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.502 inches and 0.507 inches

Lubrication:

Solid film and cetyl alcohol, specification 305, hi-shear corp

End Application:

F18 e/f

Grip Length:

Between 0.620 inches and 0.630 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin, rivet, threaded-tension, 100 degree c sunk head, hex point drive

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0