

View Online at <https://aerobasegroup.com/nsn/5320-01-468-0841>

Fastener Length:

0.438 inches

Head Style:

Oval countersunk

Shank Diameter:

Between 0.187 inches and 0.191 inches

Shank Style:

Straight w/radius chamfered tip

Head Major Diameter:

Between 0.317 inches and 0.323 inches

End Application:

Aircraft, airlifter c-17a

Countersink Angle:

100.0 degrees

Product Name:

Rivet, solid, 100 degree flush crownrivet head

Special Features:

End item c-17a aircraft; surface texture 125 microinches ra maximum per ansi b46.1-78; deburr and break all edges .005-.015; head cocking angle of rivet head relative to axis of rivet 1/2 ; closed die configuration required; no sharp edges or burrs on rivet; rivet shall drive as recieved to 1.6xdiameter of rivet without cracking

Material:

Aluminum alloy 7050

Material Specification:

Qq-a-430, t73 federal specification single material response

Surface Treatment:

Anodize and aluminum

Surface Treatment Specification:

Mil-a-8825, type1, class1 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8825 spec.