

View Online at <https://aerobasegroup.com/nsn/5320-01-468-1370>

**Fastener Length:**

0.438 inches

**Head Style:**

Oval countersunk

**Shank Diameter:**

Between 0.187 inches and 0.191 inches

**Shank Style:**

Straight w/radius chamfered tip

**Head Major Diameter:**

Between 0.257 inches and 0.263 inches

**End Application:**

C-17 aircraft

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Rivet, solid-100 degree flush crown shear head

**Special Features:**

Deburr and break all edges .005-.015; .001 shank diameter increase permissible within 100 of base of head; head cocking angle of rivet head relative to axis of rivet 1/2 in ; approximate material for full upset of head; closed die configuration required; no sharp edges or burrs on rivet; dimensions apply after coating

**Material:**

Aluminum alloy 2117

**Material Specification:**

Qq-a-430 federal specification single material response

**Surface Treatment:**

Anodize and aluminum

**Surface Treatment Specification:**

Mil-a-8625, type1, class1 military specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.