

View Online at <https://aerobasegroup.com/nsn/5320-01-468-5870>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.135 inches and 1.145 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

Lubrication:

Cetyl alcohol

End Application:

F18 e/f

Grip Length:

Between 0.745 inches and 0.755 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Countersink Angle:

100.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin-rivet, threaded, shear, 100 degree c'sunk head, hex point drive

Special Features:

Lubricant: hi-kote 2 solid film lubricant or dry film lubricant per as 5272 (kalgrad fa, incotec tec-lube or em620c only) plus cetyl alcohol lubricant per mil-I-87132 (do not spin)

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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