

View Online at <https://aerobasegroup.com/nsn/5320-01-469-1511>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.796 inches and 0.806 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.345 inches and 0.352 inches

Lubrication:

Dry film and cetyl alcohol

End Application:

F18 e/f

Grip Length:

Between 0.491 inches and 0.501 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0