

View Online at <https://aerobasegroup.com/nsn/5320-01-469-1513>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.903 inches and 0.953 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.947 inches and 0.967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.470 inches and 0.477 inches

**Lubrication:**

Dry film and cetyl alcohol

**End Application:**

F18 e/f

**Grip Length:**

Between 0.553 inches and 0.603 inches

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Mas 4928 assn standard single material response or ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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