

View Online at <https://aerobasegroup.com/nsn/5320-01-469-2638>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.010 inches and 1.030 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.470 inches and 0.477 inches

**Lubrication:**

Solid film and cetyl alcohol

**End Application:**

F18 e/f

**Grip Length:**

Between 0.620 inches and 0.630 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin, rivet, threaded-tension, 100 degree c'sunk head, hex point drive

**Special Features:**

Head marking per nas1347, type ii

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Specification Data:**

St3-760 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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