

View Online at <https://aerobasegroup.com/nsn/5320-01-469-2639>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.9475 inches and 0.9675 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.470 inches and 0.477 inches

**Lubrication:**

Solid film and cetyl alcohol

**End Application:**

F18 e/f

**Grip Length:**

Between 0.5575 inches and 0.5675 inches

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin, riquet, threaded-tension, 100 degree c'sunk head, hex point drive

**Special Features:**

Head surface coated with white paint number 37875 fed-std-595, removable with mek wipe

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

St3-760 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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