

View Online at <https://aerobasegroup.com/nsn/5320-01-469-2862>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

F-18 de/f

**Grip Length:**

0.4375 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

100.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

Pin-rivet, threaded, shear, 100 degree c'sunk head, hex point drive

**Special Features:**

Lubricant: hi-kote 2 solid film lubricant or dry film lubricant per as 5272 (kalgrad fa, incotec tec-lube or em620c only) plus cetyl alcohol lubricant per mil-I-87132 (do not spin)

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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