

View Online at <https://aerobasegroup.com/nsn/5320-01-469-5783>

**Fastener Length:**

0.662 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

0.190 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.295 inches and 0.303 inches

**Expansion Device:**

Plain stem-type t

**Grip Length:**

Between 0.438 inches and 0.500 inches

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Product Name:**

Rivet, blind, monel, mechanically locked, 100 degree flush shear head

**Special Features:**

End item block 89 upgr; lock collar to be passivated per qq-p-35 f or a-286 and cres 316 only; environmental temperature range 426 degrees; ultimate shear strength min/lbs 2260; ultimate tensile strength min/lbs 1125; hole limits 0.192 and 0.196

**Material:**

Iron alloy 660 stem

**Material Specification:**

Qq-n-281 federal specification single material response sleeve

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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