

View Online at <https://aerobasegroup.com/nsn/5320-01-469-5783>

Fastener Length:

0.662 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

0.190 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

Between 0.295 inches and 0.303 inches

Expansion Device:

Plain stem-type t

Grip Length:

Between 0.438 inches and 0.500 inches

Countersink Angle:

Between 98.5 degrees and 101.5 degrees

Product Name:

Rivet, blind, monel, mechanically locked, 100 degree flush shear head

Special Features:

End item block 89 upgr; lock collar to be passivated per qq-p-35 f or a-286 and cres 316 only; environmental temperature range 426 degrees; ultimate shear strength min/lbs 2260; ultimate tensile strength min/lbs 1125; hole limits 0.192 and 0.196

Material:

Iron alloy 660 stem

Material Specification:

Qq-n-281 federal specification single material response sleeve

Surface Treatment:

Passivate stem

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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