

View Online at <https://aerobasegroup.com/nsn/5320-01-469-6206>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.927 inches and 0.947 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1630 inches and 0.1635 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.1570 inches and 0.1595 inches

Lubrication:

Solid film and cetyl alcohol

End Application:

F18 de/f

Grip Length:

Between 0.620 inches and 0.630 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.1640 inches

Countersink Angle:

100.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin-rivet, threded, shear, 100 degree c'sunk head, hex point drive

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ams qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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