# NSN 5320-01-472-4471

Blind Rivet - Page 1 of 1



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## Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

## Shank Diameter:

Between 0.1970 inches and 0.1985 inches

## Shank Style:

Threaded self-plugging shank w/sleeve

# Head Major Diameter:

0.385 inches

#### **Expansion Device:**

Threaded stem

#### Lubrication:

Dry film or cetyl alcohol or paraffin wax

#### **End Application:**

Vertical stab, f/a-18e/f hornet aircraft

#### Grip Length:

Between 0.300 inches and 0.350 inches

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

#### **Special Features:**

For sealant application only, expose two to four threads

## Material:

Titanium alloy uns r56400 nut

#### **Material Specification:**

Ams5732 assn standard single material response bolt or ams5731 assn standard single material response bolt or ams5737 assn standard

single material response bolt

#### Surface Treatment:

Passivate sleeve

# Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

### Shelf Life:

N/a

#### Unit Of Measure:

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#### **Demilitarization:**

No

#### Fiig:

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