NSN 5320-01-472-4658

Blind Rivet - Page 1 of 1



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Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1970 inches and 0.1985 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.385 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

End Application:

Vertical stab, f/a-18e/f hornet aircraft

Grip Length:

Between 0.300 inches and 0.350 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

For sealant application only, expose two to four threads

Material:

Titanium alloy uns r56400 nut

Material Specification:

Ams5732 assn standard single material response bolt or ams5731 assn standard single material response bolt or ams5737 assn standard

single material response bolt

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A040a0