

View Online at <https://aerobasegroup.com/nsn/5320-01-472-6424>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.573 inches and 0.593 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corporation and solid film

**End Application:**

Vertical stab, f/a-18e/f hornet aircraft

**Grip Length:**

Between 0.183 inches and 0.193 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Sms4928 assn standard single material response or ams4967 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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