

View Online at <https://aerobasegroup.com/nsn/5320-01-472-6452>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.178 inches and 1.198 inches

Head Style:

Flush countersunk

Head Height:

Between 0.068 inches and 0.070 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.6287 inches and 0.6335 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corporation and dry film

End Application:

Vertical stab, f/a-18e/f hornet aircraft

Grip Length:

Between 0.683 inches and 0.693 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.164 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment Specification:

Qq-+2-35 federal specification single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0