

View Online at <https://aerobasegroup.com/nsn/5320-01-472-7474>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.190 inches and 1.210 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3765 inches and 0.3813 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corporation and dry film

End Application:

Vertical stab, f/a-18e/f hornet aircraft

Grip Length:

Between 0.870 inches and 0.880 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-+2-35 federal specification single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0