

View Online at <https://aerobasegroup.com/nsn/5320-01-472-7474>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.190 inches and 1.210 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3765 inches and 0.3813 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corporation and dry film

**End Application:**

Vertical stab, f/a-18e/f hornet aircraft

**Grip Length:**

Between 0.870 inches and 0.880 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.164 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-+2-35 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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