

View Online at <https://aerobasegroup.com/nsn/5320-01-472-7777>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.198 inches and 1.218 inches

Head Style:

Flush countersunk

Hole Diameter:

Between 0.0947 inches and 0.0967 inches

Shoulder Diameter:

Between 0.2490 inches and 0.2495 inches

Shoulder Length:

Between 0.5611 inches and 0.5690 inches

Shank Diameter:

Between 0.2410 inches and 0.2440 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.358 inches and 0.365 inches

Hole Depth:

Between 0.130 inches and 0.150 inches

End Application:

Vertical stab, f/a-18e/f hornet aircraft

Grip Length:

Between 0.808 inches and 0.818 inches

Thread Size:

0.2500 inches

Countersink Angle:

Between 99.5 degrees and 100.5 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0