

View Online at <https://aerobasegroup.com/nsn/5320-01-474-7398>

Fastener Length:

Between 0.460 inches and 0.480 inches

Head Style:

Countersunk w/ reverse chamfer

Head Height:

0.044 inches

Shank Diameter:

Between 0.186 inches and 0.189 inches

Shank Style:

Straight w/radius chamfered tip

Head Major Diameter:

Between 0.256 inches and 0.258 inches

End Application:

Ch-53a/d/e

Min. Tensile Strength (psi):

38000 pounds per square inch

Minimum Yield Strength:

18000 pounds per square inch

Shear Strength:

26000 single pounds per square inch

Countersink Angle:

Between 118.5 degrees and 121.5 degrees

Product Name:

Rivet, solid, 120 degree flush interference shear head

Heat Treatment:

T-4 solution heat treated

Material:

Aluminum alloy 2117

Material Specification:

Qq-a-430 federal specification single material response

Surface Treatment:

Anodize

Surface Treatment Specification:

Mil-a-8625 type 2, class 1 federal specification single treatment response

Specification Data:

80205 - nas-14218 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.