

View Online at <https://aerobasegroup.com/nsn/5320-01-474-7564>

**Fastener Length:**

Between 0.552 inches and 0.572 inches

**Head Style:**

Countersunk w/ reverse chamfer

**Head Height:**

0.044 inches

**Shank Diameter:**

Between 0.186 inches and 0.690 inches

**Shank Style:**

Straight w/radius chamfered tip

**Head Major Diameter:**

Between 0.256 inches and 0.258 inches

**End Application:**

Ch-53a/d/e

**Min. Tensile Strength (psi):**

38000 pounds per square inch

**Minimum Yield Strength:**

18000 pounds per square inch

**Shear Strength:**

26000 single pounds per square inch

**Countersink Angle:**

Between 118.5 degrees and 121.5 degrees

**Product Name:**

Rivet, solid, 120 degree flush interference shear head

**Heat Treatment:**

T-4 solution heat treated

**Material:**

Aluminum alloy 2117

**Material Specification:**

Qq-a-430 federal specification single material response

**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Mil-a-8625 type 2, class 1 federal specification single treatment response

**Specification Data:**

80205 - nas-14218 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.