

View Online at <https://aerobasegroup.com/nsn/5320-01-475-7822>

Head Style:

Flush countersunk

Shank Diameter:

Between 0.189 inches and 0.190 inches

Shank Style:

Stump

Head Major Diameter:

Between 0.293 inches and 0.305 inches

Lubrication:

Dry film or solid film and cetyl alcohol

End Application:

F-18 hornet

Grip Length:

0.625 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Pin-rivet, grooved, 100 degree c sunk head, shear, lockbolt, stump type, titanium, 95 ksi fsu

Special Features:

Uprocurement specification nas 621; radius to be tangent to shank at 18.5 degree angle; dimentions before lubrication; locking grooves may be ground or rolled at manufactureres option; conical surface of head to shank within .003 tir

Material:

Titanium

Material Specification:

Nas621 assn standard single material response

Specification Data:

76301-st3-861 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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