

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8071>

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.163 inches and 0.164 inches

**Shank Style:**

Stump

**Head Major Diameter:**

Between 0.246 inches and 0.256 inches

**Lubrication:**

Dry film or solid film and cetyl alcohol

**End Application:**

F-18 hornet

**Grip Length:**

0.188 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Pin-rivet, grooved, 100 degree c sunk head, shear, lockbolt, stump type, titanium, 95 ksi fsu

**Special Features:**

Uprocurement specification nas 621; radius to be tangent to shank at 18.5 degree angle; dimentions before lubrication; locking grooves may be ground or rolled at manufactureres option; conical surface of head to shank within .003 tir

**Material:**

Titanium

**Material Specification:**

Nas621 assn standard single material response

**Specification Data:**

76301-st3-861 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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