

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8091>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.9025 inches and 0.9225 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.470 inches and 0.477 inches

Lubrication:

Dry film and cetyl alcohol

Grip Length:

Between 0.5575 inches and 0.5675 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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