

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8139>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.717 inches and 0.737 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.358 inches and 0.365 inches

Lubrication:

Solid film or dry film and cetyl alcohol

Grip Length:

Between 0.370 inches and 0.380 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

Between 99.5 degrees and 100.5 degrees

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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