

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8414>

**Fastener Length:**

1.000 inches

**Head Style:**

Universal

**Head Height:**

Between 0.080 inches and 0.090 inches

**Shank Diameter:**

Between 0.186 inches and 0.191 inches

**Shank Style:**

Straight

**Head Major Diameter:**

Between 0.356 inches and 0.394 inches

**Minimum Yield Strength:**

85000 pounds per square inch

**Product Name:**

Rivet, solid universal head, a286, corrosion resistant steel

**Special Features:**

Shear strength at room temp 85, 000 psi to 95, 000 psi as heat treated; 90, 000 psi after driving; solution treat and partially precipitation heat treat after heading as follows, heat at 1650 deg. F for 25 minutes and oil quench; age at 1250 degrees f to 1350 degrees f for 30 to 90 minutes to meet shear requirements; air cool

**Material:**

Iron alloy 660

**Material Specification:**

Ams5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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