

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8653>

Fastener Length:

Between 1.999 inches and 2.010 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.093 inches and 0.097 inches

Shank Style:

Straight

Head Major Diameter:

Between 0.175 inches and 0.181 inches

Countersink Angle:

Between 95.0 degrees and 100.5 degrees

Product Name:

Rivet, solid, countersunk 100 degrees, precision head

Special Features:

The conical surface of the head shall be concentric with the shank of the rivet within .005; head-cocking angle relative to axis of rivet 1/2 degree max; rivets may be furnished within plain ends, or chamfered ends with a radius to the "t" dimensions or a 20 degree chamfer to the "s" dimension

Material:

Titanium alloy uns r58450

Material Specification:

Ams4982 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0