

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8653>

**Fastener Length:**

Between 1.999 inches and 2.010 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.093 inches and 0.097 inches

**Shank Style:**

Straight

**Head Major Diameter:**

Between 0.175 inches and 0.181 inches

**Countersink Angle:**

Between 95.0 degrees and 100.5 degrees

**Product Name:**

Rivet, solid, countersunk 100 degrees, precision head

**Special Features:**

The conical surface of the head shall be concentric with the shank of the rivet within .005; head-cocking angle relative to axis of rivet 1/2 degree max; rivets may be furnished within plain ends, or chamfered ends with a radius to the "t" dimensions or a 20 degree chamfer to the "s" dimension

**Material:**

Titanium alloy uns r58450

**Material Specification:**

Ams4982 assn standard single material response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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