NSN 5320-01-475-8664

Solid Rivet - Page 1 of 1

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Mil-a-8625 spec.

Mil-std (military Standard):



View Online at https://aerobasegroup.com/nsn/5320-01-475-8664
Fastener Length:
Between 2.999 inches and 3.010 inches
Head Style:
Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)
Shank Diameter:
Between 0.249 inches and 0.253 inches
Shank Style:
Straight
Head Major Diameter:
Between 0.472 inches and 0.500 inches
Countersink Angle:
Between 95.0 degrees and 100.5 degrees
Product Name:
Rivet, solid, countersunk 100 degrees, precision head
Special Features:
The conical surface of the head shall be concentric with the shank of the rivet within .005; head-cocking angle relative to axis of rivet 1/2
degree max; rivets may be furnished within plain ends, or chamfered ends witha a radius to the "t" dimentions or a 20 degree chamfer to the
"s" dimention
Material:
Aluminum alloy 5056
Material Specification:
Qq-a-430 federal specification single material response
Surface Treatment:
Anodize
Surface Treatment Specification:
Mil-a-8625, type 2, class 1, clear military specification single treatment response
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
No
Fiig: