

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8903>

Fastener Length:

Between 0.178 inches and 0.198 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.186 inches and 0.190 inches

Shank Style:

Straight w/radius chamfered tip

Head Major Diameter:

Between 0.349 inches and 0.357 inches

Countersink Angle:

Between 95.0 degrees and 100.5 degrees

Product Name:

Rivet, solid, countersunk 100 degrees, precision head

Special Features:

The conical surface of the head shall be concentric with the shank of the rivet within .005; head-cocking angle relative to axis of rivet 1/2 degree max; rivets may be furnished within plain ends, or chamfered ends with a radius to the "t" dimensions or a 20 degree chamfer to the "s" dimension

Material:

Aluminum alloy 2117

Material Specification:

Qq-a-430 federal specification single material response

Surface Treatment:

Anodize

Surface Treatment Specification:

Mil-a-8625, type 2 class 1, dichromate seal military specification single treatment response

Specification Data:

80205-nas-20426 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.