

View Online at <https://aerobasegroup.com/nsn/5320-01-475-8903>

**Fastener Length:**

Between 0.178 inches and 0.198 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.186 inches and 0.190 inches

**Shank Style:**

Straight w/radius chamfered tip

**Head Major Diameter:**

Between 0.349 inches and 0.357 inches

**Countersink Angle:**

Between 95.0 degrees and 100.5 degrees

**Product Name:**

Rivet, solid, countersunk 100 degrees, precision head

**Special Features:**

The conical surface of the head shall be concentric with the shank of the rivet within .005; head-cocking angle relative to axis of rivet 1/2 degree max; rivets may be furnished within plain ends, or chamfered ends with a radius to the "t" dimensions or a 20 degree chamfer to the "s" dimension

**Material:**

Aluminum alloy 2117

**Material Specification:**

Qq-a-430 federal specification single material response

**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Mil-a-8625, type 2 class 1, dichromate seal military specification single treatment response

**Specification Data:**

80205-nas-20426 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.