

View Online at <https://aerobasegroup.com/nsn/5320-01-476-1110>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.635 inches and 0.655 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.470 inches and 0.477 inches

Lubrication:

Solid film and cetyl alcohol

End Application:

F18 e/f

Grip Length:

Between 0.245 inches and 0.255 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin, rivet, threaded-tension, 100 degree c'sunk head, hex point drive

Special Features:

Head marking per nas 1347, type ii

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

Thread Series Designator:

Unjf

Specification Data:

St3-760 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A528u0