

View Online at <https://aerobasegroup.com/nsn/5320-01-477-1315>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

0.094 inches

**Shank Style:**

Self-plugging

**Head Major Diameter:**

Between 0.175 inches and 0.183 inches

**Expansion Device:**

Serrated stem-type w

**End Application:**

1b cmup blk; b-1b bomber

**Grip Length:**

Between 0.063 inches and 0.125 inches

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Material:**

Iron alloy 660 stem

**Material Specification:**

Qq-n-281 federal specification single material response locking ring

**Surface Treatment:**

Chromate sleeve and cadmium sleeve

**Surface Treatment Specification:**

Qq-p-416, ty ii, cl 2 federal specification single treatment response sleeve

**Specification Data:**

80205-nas1399 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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