

View Online at <https://aerobasegroup.com/nsn/5320-01-477-1654>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

1.188 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.240 inches

**Shank Diameter:**

Between 0.127 inches and 0.129 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.628 inches and 0.633 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.688 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

9200 pounds per square inch

**Thread Size:**

0.312 inches

**Shear Strength:**

14600 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel

**Material Specification:**

Ams 6415 assn standard all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 ty1 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A528u0