

View Online at <https://aerobasegroup.com/nsn/5320-01-477-1654>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.188 inches

Head Style:

Flush countersunk

Width Between Flats:

0.240 inches

Shank Diameter:

Between 0.127 inches and 0.129 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.628 inches and 0.633 inches

Lubrication:

Cetyl alcohol

Grip Length:

0.688 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

9200 pounds per square inch

Thread Size:

0.312 inches

Shear Strength:

14600 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel

Material Specification:

Ams 6415 assn standard all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 ty1 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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