

View Online at <https://aerobasegroup.com/nsn/5320-01-477-1657>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

1.250 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.150 inches and 0.170 inches

**Shank Diameter:**

Between 0.127 inches and 0.129 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.468 inches and 0.473 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.750 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

7000 pounds per square inch

**Thread Size:**

0.312 inches

**Shear Strength:**

19160 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Stainless steel

**Material Specification:**

Ams 628 assn standard all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Hi shear 258 mfr ref all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A528u0